

# MASTER ABRASIVES

Special Purpose Grinding Machine

CASE STUDY

#1034

<b>Workpiece:</b>	Shaft
<b>Operation:</b>	OD Grinding
<b>Machine:</b>	Micromatic H-Grind 600 x 2500
<b>Cycle Time:</b>	150 seconds
<b>Stock Removal:</b>	0.8mm on OD & 0.2mm on Face
<b>CpK:</b>	1.97 (for tolerance of $\pm 10 \mu\text{m}$ )
<b>Surface Roughness:</b>	07 ~ 08 $\mu\text{m Ra}$
<b>Dressing Skip:</b>	12 components



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CONTACT US FOR MORE INFORMATION

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